SPECIAL INSTRUCTION
Replacement of bearings and washers on the chair lift arm and parallel arms Kit # 152621

1. Raise the chair all the way up.
2. Remove (5) plastic covers to expose the parallel arms and lift arms as shown Figure 1.

WARNING: WORK ON ONLY ONE JOINT AT A TIME TO AVOID COLLAPSING THE CHAIR.

3. Begin working on the left-hand side of the chair. Remove the hardware **(Remove nut before removing pin)** at the joint labeled " A" in Figure 1.
4. Using a hardware bag marked "A", Discard the old bearings and washers and replace them with the bearings and washers from the hardware bag marked "A". See Figure 2.
5. Reassemble the hardware and **lubricate the bearings throughly with Magnalube.** Apply R242 loctite on the pin threads and torque the pins and nuts at joint "A" as shown in Figure 2.

6. Move to joint "B" and repeat steps 3 thru 5, using a hardware bag marked "B".
7. Reassemble the hardware and **lubricate the bearings throughly with Magnalube.** Apply R242 loctite on the pin threads and torque the pins and nuts at joint "B" as shown in Figure 2

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8. Move to joint "C" and repeat steps 3 thru 5, using a hardware bag marked "C" and referring to Figure 3.
9. Re-assemble the hardware and **lubricate the bearings throughly with Magnalube.** Apply R242 loctite on the pin threads and torque the pins and nuts at joint "C" as shown in Figure 3.

10. Repeat this procedure on the right-hand side of the chair.

Tools and MaterialsRequired

- 1/8" Allen Wrench
- 1" Socket
- 1-1/8" Socket
- Torque Wrench
- R242 Loctite
- Magnalube Lubricant

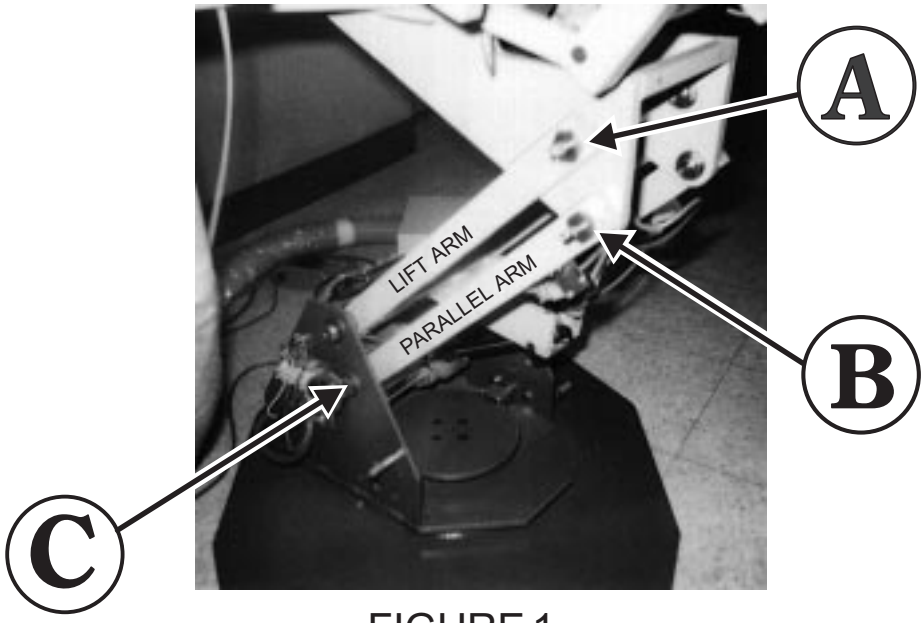

FIGURE 1
LOCATION OF JOINTS ON LEFT-HAND SIDE

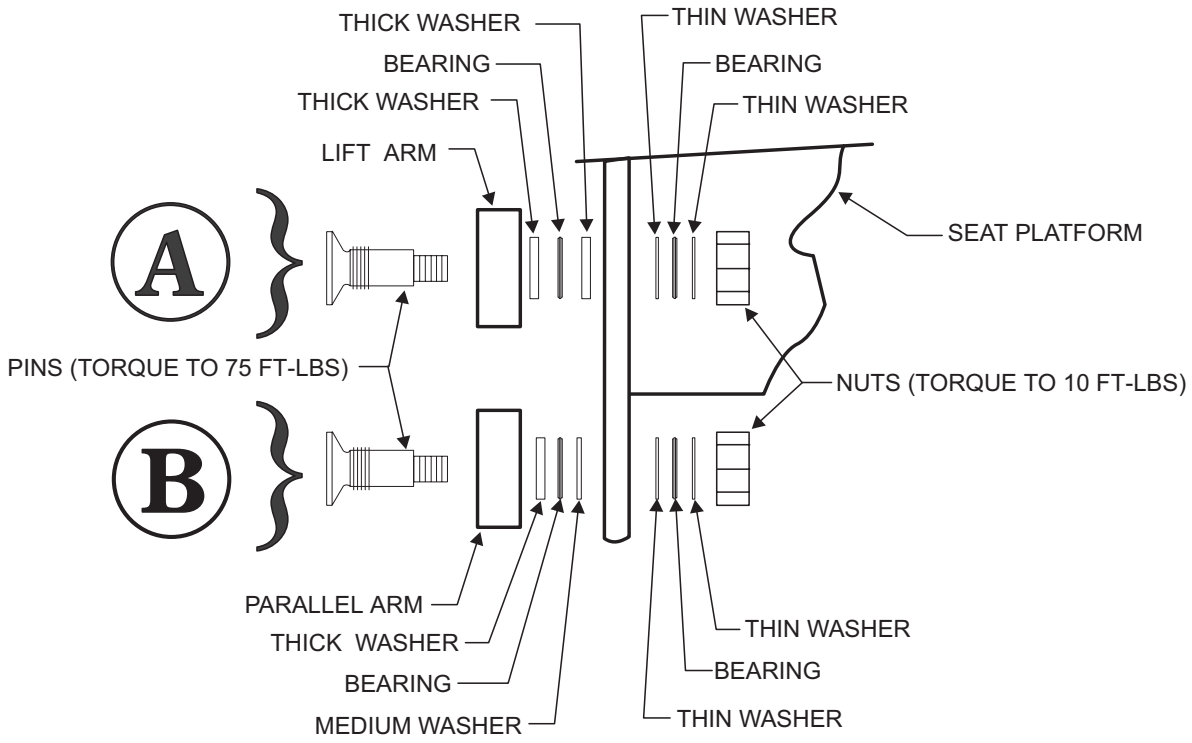

FIGURE 2
UPPER LEFT-HAND SIDE
LOOKING FORWARD

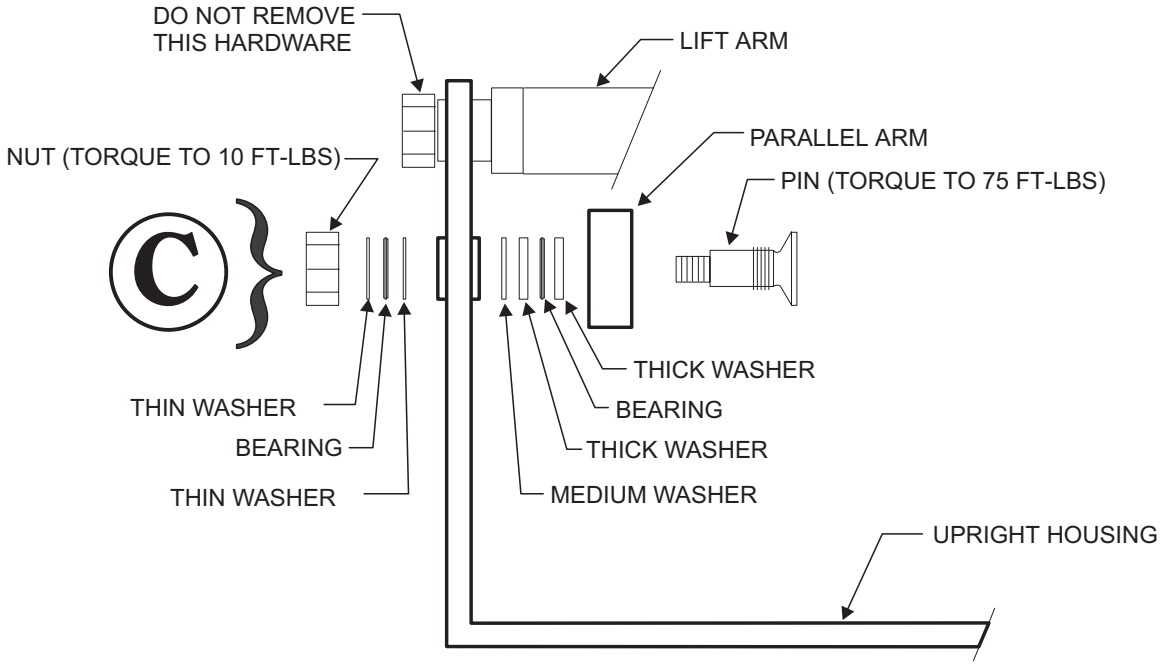

FIGURE 3
LOWER LEFT-HAND SIDE
LOOKING FORWARD

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